

548

2466 ROSS

DART AEROSPACE LTD		Work Order:	24660
Description: Door Kit Doubler kit		Part Number:	D3140-6-8 D3140-06/08-
RF 03.01.27			
Dwg: D3140 Rev. B.C.		Qty:	1
RF 04.11.29			Page 1 of 1

Step	Location	Procedure	By	Date	Qty																																																
1	DC	Issue Traveller																																																			
2	PK	<div>Pick: <i>Sxms 70426 AD34</i></div> <table><thead><tr><th>Qty</th><th>Part Number</th><th>Description</th><th>Batch</th></tr></thead><tbody><tr><td>1</td><td>D3140-4689</td><td>Doubler Assy</td><td>B25732</td></tr><tr><td>2</td><td>D3140-101</td><td>Doubler</td><td>B18469</td></tr><tr><td>1</td><td>D3140-241</td><td>Doubler</td><td>B18470</td></tr><tr><td>2</td><td>D3140-303</td><td>Doubler</td><td>B25735</td></tr><tr><td>2</td><td>D3140-67</td><td>Doubler</td><td>NIA</td></tr><tr><td>1</td><td>D3140-87</td><td>Doubler</td><td>B25729</td></tr><tr><td>1</td><td>D3140-92</td><td>Doubler</td><td>B25733</td></tr><tr><td>3</td><td>D3140-95</td><td>Doubler</td><td>B25731</td></tr><tr><td>1</td><td>D3140-98</td><td>Doubler</td><td>B17325</td></tr><tr><td>1</td><td>D3140-99</td><td>Doubler</td><td>B17326</td></tr><tr><td>1</td><td>D3140-85</td><td></td><td>25895</td></tr></tbody></table>	Qty	Part Number	Description	Batch	1	D3140- 4689	Doubler Assy	B25732	2	D3140-101	Doubler	B18469	1	D3140-241	Doubler	B18470	2	D3140-303	Doubler	B25735	2	D3140-67	Doubler	NIA	1	D3140-87	Doubler	B25729	1	D3140-92	Doubler	B25733	3	D3140-95	Doubler	B25731	1	D3140-98	Doubler	B17325	1	D3140-99	Doubler	B17326	1	D3140-85		25895		05.10.25	1
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Rev	Date	Change	Revised By	Approved
A	02.08.09	New issue	KJ	
B	02.11.13	Removed D3140-65/-81/-83; Added D3140-301	KJ RF	
B1	03.01.24	Replace D3140-301 with D3140-303	RF	

RELEASED
02/11/13 RF

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Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveller	J	05/10/25	1
2	PK	Pick: 5 x MS20426A D3140-89 Qty Part Number Description Batch 1 D3140-89 Doubler Assy 15786 2 D3140-101 Doubler N/A B184129 1 D3140-241 Doubler B184109 2 D3140-303 Doubler B184120 2 D3140-67 Doubler B25735 1 D3140-87 Doubler N/A 1 D3140-92 Doubler B25729 3 D3140-95 Doubler B25733 1 D3140-98 Doubler B25731 1 D3140-99 Doubler B17325 1 D3140-85 Doubler B17326 1 D3140-85 25895	U	06-02-20	1
3	QC4	Inspect 100% Kit for Completeness	CL	06/02/20	1
4	PK	Identify and pack for shipping as per PPP D3140-06/-08	CL	06/02/20	1
5	AC	Cost / part	N	06/02/20	
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